

JOB DESCRIPTION

VALLEY CABINET INC.

POSITION: CNC Machine Operator

Shift: 2nd shift

REPORTS TO: 2nd shift Supervisor

Work Location: De Pere, WI

Work Hours: Mon. – Thurs. 3:00pm – 12:00am

Fridays 12:00pm – 6:00pm

Position Summary

Set up and operate a Point 2 Point Vertical Router to produce machined cabinet case parts and other sheet good components. Ensure parts are machined to the specifications detailed in the engineering printouts and other related documents.

JOB DUTIES

- Review set up sheets and specifications to determine setup procedure, machining sequence and dimensions.
- Assemble cutting tools in tool holders and position in machine spindles as specified using hand tools or insert cutting tools.
- Select fixtures, part holding, and tooling to machine parts as necessary. Adjust machine speeds and feeds and change cutters to machine parts according to specifications.
- Confirm finished work meets specifications, using measuring instruments such as micrometers, calipers, and gages.
- Will be trained to operator multiple machines in the panel processing area (Panel Saw, Edgebander)
- Perform other related duties as assigned.

SKILLS and QUALIFICATIONS:

Demonstrated ability to setup a machine and run the job with minimal supervision.

Basic math skills with the ability to read US and Metric Measurements and the ability to convert between the two.

Previous work experience in machine manufacturing; knowledge of AutoCad programs and CNC equipment helpful.

Work involves standing for extended periods of time and physical/ repetitive activities that require considerable use of arms and legs. Candidate must have the ability to understand and follow written and verbal work orders.

Starting pay Range for Production Position: \$14 - 16+/hour based on Qualifications

ALL FULL TIME POSITIONS include Benefits: Health, Dental, Life, Retirement Savings Plan, Paid holidays, vacations and more.

